<table>
<thead>
<tr>
<th>Feature</th>
<th>SS-1</th>
<th>SS-2</th>
<th>DS-1</th>
<th>DS-2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Number of palletizing stations</td>
<td>1</td>
<td>1</td>
<td>2</td>
<td>2</td>
</tr>
<tr>
<td>Footprint (w/o control station)</td>
<td>72” x 92”</td>
<td>105” x 1010”</td>
<td>154” x 73”</td>
<td>157” x 108”</td>
</tr>
<tr>
<td>Robot</td>
<td>Kawasaki RD080N high-speed palletizing robot or FANUC M-series palletizing robot</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Application**

- Bags, boxes, or cartons - one line running one SKU at a time
- Bags: 25-50kg - Boxes: up to 25kg

**Infeed Conveyor**

- 3/4 HP, VFD-equipped, 24”W x 36”L - configured for either boxes or bags
- Bags: bag gripper - Boxes: vaccum plate, gripper, or side-fork

**Pallet Exchange**

- Manual: forklift or pallet jack

**Empty Pallet Placement**

- Manual
- Automatic

**Fencing**

- Clear polycarbonate with light curtains

**Controls**

- OMRON Controls Package as Needed

**Interface**

- 10” color touch screen HMI